

THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE  
PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:

1. A plastic pipe having a multiple layer wall  
5 construction comprising major wall portions which are  
formed with first corrugations and which are separated from  
one another by minor wall portions formed with second  
corrugations and also formed with a bowed wall part, said  
10 second corrugations being smaller in diameter than both  
said first corrugations and said bowed wall part and said  
bowed wall part being of a diameter consistent with that of  
said first corrugations.
2. A plastic pipe as claimed in Claim 1 including  
15 first, second and third layers in said multiple layer wall  
construction, said third layer being provided outwardly  
over and adhered to said first corrugations and said bowed  
wall part and being spaced outwardly of said second  
corrugations.
- 20 3. A plastic pipe having a multiple layer wall  
construction with a coupling end for coupling with another  
pipe, said wall construction including a plurality of  
corrugations, said coupling end comprising an open ended  
25 bell having a diameter consistent with that of said  
corrugations.
4. A plastic pipe having a multiple layer wall  
30 construction including a coupling end for coupling with  
another pipe, said wall construction being formed with  
first and second corrugations, said first corrugations  
being provided over most of the pipe, said second  
corrugations being provided at the coupling end of the pipe  
and being smaller in diameter than said first corrugations.
- 35 5. A plastic pipe having a multiple layer wall

construction with first and second coupling ends for coupling to other pipes, said wall construction being formed with first corrugations, second corrugations and an open ended bell, said first corrugations being provided along most of said pipe, said second corrugations being provided at said first coupling end and being smaller in diameter than said first corrugations, said bell being provided at said second coupling end and being of a diameter consistent with that of said first corrugations.

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6. A plastic pipe as claimed in Claim 5, including first, second and third layers in said wall construction, said third layer being adhered to said first corrugations and said bell while being spaced from said second corrugations.

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7. A method of making a plastic pipe comprising extruding first and second streams of plastic into a mold to provide said pipe with a multiple layer wall construction, forming first corrugations along major portions of said wall construction and forming second corrugations and a bowed wall region along minor portions of said wall construction between said major portions thereof, said first corrugations and said bowed wall part being consistent in diameter, said second corrugations having a diameter less than that of said first corrugations and said bowed wall part.

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8. A method as claimed in Claim 7, wherein said bowed wall region has one end forming a transition wall part to said second corrugations, said method including removing said transition wall part to form first and second pipe sections from said pipe in which said bowed wall region is converted to an open ended bell on said first pipe section and said second corrugations from a male spigot on said second pipe section, said bell and said spigot being inter-

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one another for coupling said  
said second pipe section.

Method as claimed in Claim 7, in  
construction with an external  
ing said first corrugations  
f said wall construction and  
here to one another.

Method as claimed in Claim 9, in  
to first and second pipe sect  
r and removing part of said  
construction to provide said  
a belled end covered by said

Method as claimed in Claim 10,  
external layer around and un  
ations to form a spigot end

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